IAOM INTERNATIONAL UPDATE

Ron Galle



Audience Poll...

Is it a challenge to hire skilled/talented new employees?

Is it a challenge to retain your current skilled/talented employees?

Is accessing labor one of your top business challenges today?



SUPPLY – KSU GRAIN SCIENCE & INDUSTRY DEPARTMENT



- 64 undergraduate milling science majors*
- 5-year average: 75*
- 4 milling science graduate students*
- On average, 7-8 MSM students graduate with bachelor's degree each semester**



Bulletin—Association of Operative Millers

Kansas State Milling School Needs Students

In September only seven freshmen enrolled in the Department of Flour Milling at Kansas State University. This is the smallest enrollment in recent years and is due, in part, to the fact that the pilot flour mill and related facilities were destroyed by fire. Our goal should be 60 freshmen annually for the Department of Flour Milling beginning this next fall. From this freshman group, it is estimated that between 45 and 50 seniors would be graduated four years hence.



*Data from KSU GS&I Department Head presentation to IAOM Board – August 29, 2021 **Data from KSU media releases



In-person Courses

- IAOM-KSU Intro to Flour Milling, and Basic and Advanced Milling Principles, Flour & Dough Analysis
- IAOM Mill Maintenance, Electrical
- Fundamentals of Milling I & II (Ocrim's International School of Milling)
- Buhler-KSU Expert, Executive, Flowsheet Technology (administrative role)

Virtual Courses

- IAOM Mill Maintenance and Packaging
- Milling Technician Certificate Program

Correspondence Course in Flour Milling



PR INITIATIVE-CHALLENGES TO RECRUIT QUALIFIED WORKFORCE

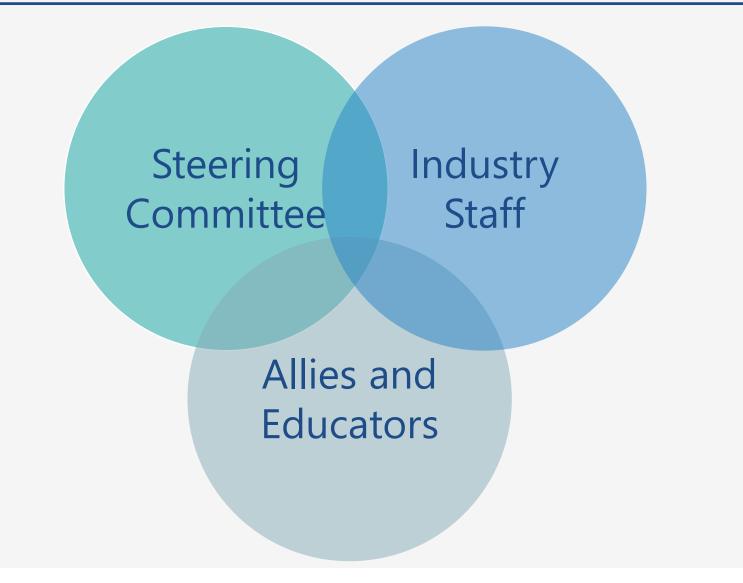


- Decreased student enrollment and completion rates at Kansas State University
- Demographic shifts in U.S.
 population
- Higher technical skills required
- Shifting societal responsibility for workforce education
- Skills gap
- Limiting talent pool



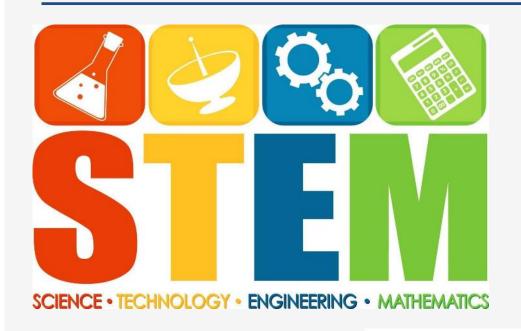
INDUSTRY PR INITIATIVE – PROPOSAL PHASE I





INDUSTRY PR INITIATIVE – PROPOSAL PHASE II











INDUSTRY PR INITIATIVE – PROPOSAL PHASE III





Young people can be interested in a career in milling by millers' personal contacts with high school teachers, counselors and superintendents. These educators should be given a full and complete picture of our business in the hope that they will carry our story to prospective high school students beginning with sophomores, and especially students with a solid background in high school science and mathematics. This makes it possible to reach a great number of students through the channels normally employed in counseling young people in a choice of college careers. In addition millers should make every effort to talk to high school classes on "Career Days" describing the opportunities which exist in the milling business and inviting them to learn more about the milling industry's curriculum at Kansas State University. They should request known graduates of the Milling Department of Kansas State University to visit high schools and explain first hand the facilities at Kansas State and the opportunities in the flour milling business. These men have a real knowledge of the school and can best describe the advantages its graduates have in competition with employees who did not attend Kansas State University. It should be emphasized that the University Placement Service shows, with practically no exceptions, that it has placed all milling graduates in jobs which compare favorably with positions secured by other graduates. Young people everywhere in the country and particularly those currently enrolled in high school must be made aware of the policy of the milling industry to maintain good job opportunities at pay levels competitive with other industries and that opportunities for promotion exist. Last year's graduates in flour milling from Kansas State University received offers of \$400 to \$475 per month. The average was \$440 per month. This was \$80 per month more than the average which college graduates with B. A. degrees were offered.

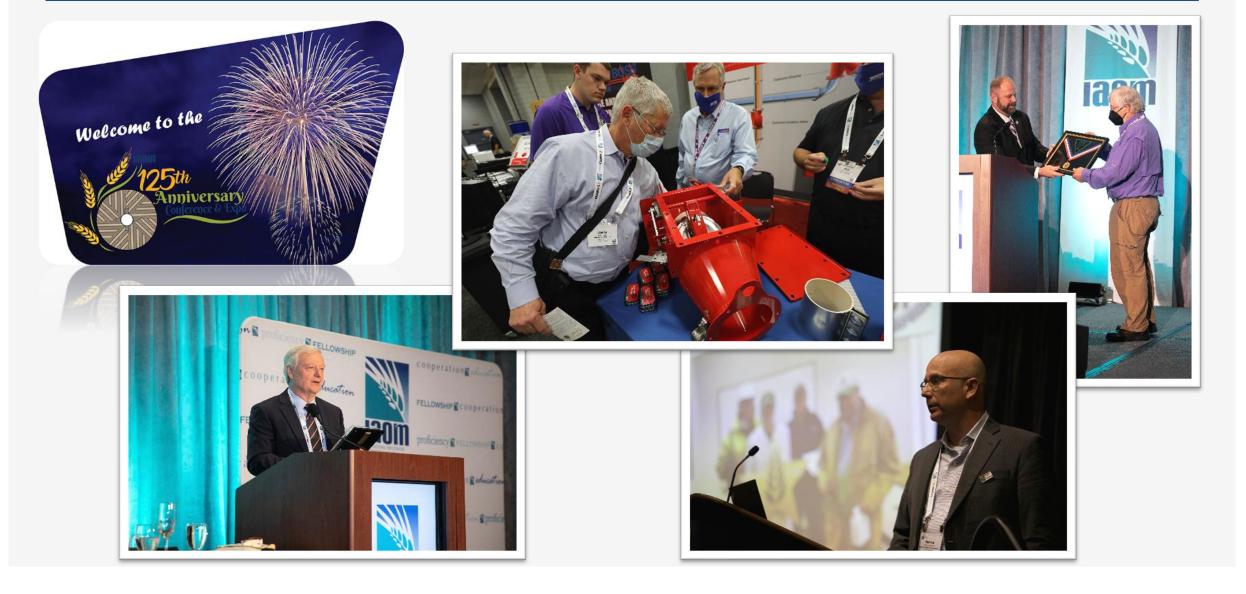
You should encourage your sons to engage in the milling industry and, as a background for this, to attend Kansas State University. Every effort should be made to spread the word to high school students that scholarships are available for those who qualify. There are currently available in the Department 13 scholarships ranging in value from \$250 to \$400 per year with seven of these scholarships now open. At least four of these have never been awarded. This means that there is an opportunity for a high school student in need of financial assistance to attend Kansas State University by applying for one of these scholarships. A student may choose the production, administrative, or cereal chemistry phase of milling, for his major. The Student Recruitment Committee of the Millers' Advisory Council hopes that publicizing the Department of Flour and Feed Milling Industries at Kansas State University will lead to an increased enrollment which

YEAR IN REVIEW



- IAOM Women in Milling Virtual Roundtables (monthly)
- IAOM Southeast Asia Region Conference & Expo (virtual)
- IAOM Mideast & Africa Region Conference & Expo (in-person)
- IAOM Virtual Mill Maintenance Course (December/January 2022)
- IAOM Hybrid Committee Meetings (January 2022)
- IAOM-KSU Intro to Flour Milling (January 2022 in person)
- IAOM Latin America Region Conference & Expo (March in person)

IAOM 125TH ANNIVERSARY CONFERENCE & EXPO





IAOM Western District Conference July 21-23, 2021 Spokane, Washington, USA





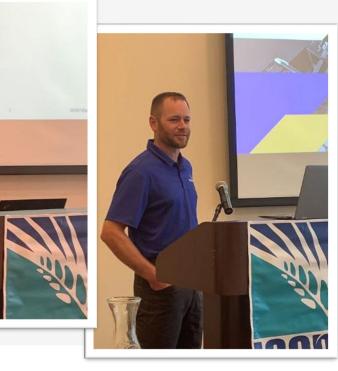




Flour City District Summer Meeting August 4-6, 2021







IAOM Mideast & Africa Conference & Expo October Dubai, UAE











IAOM Southeast Asia Region Virtual Conference & Expo October China Flour Mill Industry Update Mark W. Lyone Ge 52 1 11 11 12 Heat Treatment in the Milling Industry Rei Holetan Heat treatment is an effective, environmentally intensity, and a terrarzive to sating chemical frankgarta for estratelling stand Perendale Con Manada Maranta Statue Triber 💼 hällin -The Canadian Wheat Supply Chain and 2021 Wheat Paolo Santangelo Operatora Manager # 502 Ca Brat Quality Snapshot avigation Tools for the Wheat Harve **NEITER** iaon

2022 – 126TH ANNUAL CONFERENCE & EXPO





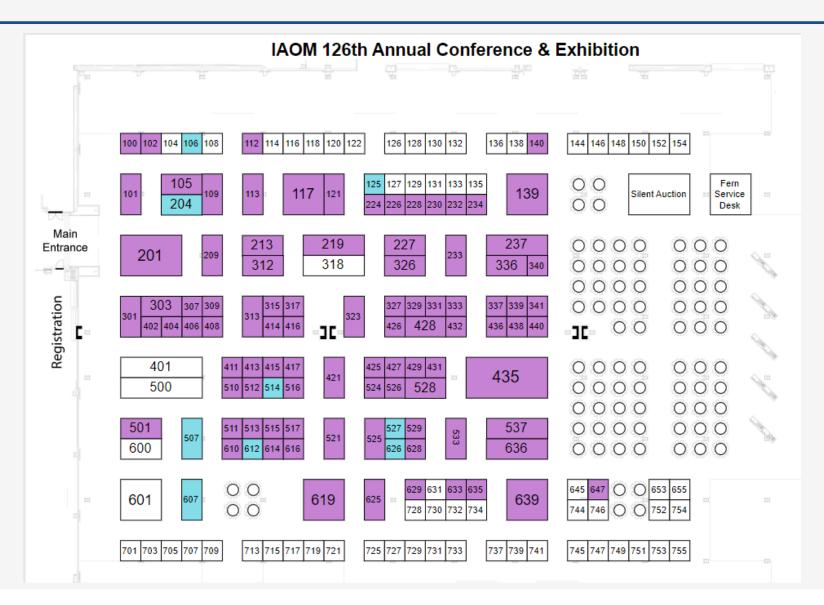
2022 – 126TH ANNUAL CONFERENCE & EXPO



1 - 1:30 p.m.	<u>WEDNESDAY, MAY 4</u> 1:35 - 2:05 p.m.	2:10 - 2:40 p.m.	<u>THURSDAY, MAY 5</u> 1 - 2 p.m.
EMPLOYEE MANAGEMENT OSHA Panel Discussion (one hour) Moderator: David Frazelle, ADM	EMPLOYEE MANAGEMENT OSHA Panel Discussion continued	EMPLOYEE MANAGEMENT Employee Hiring and Retention Strategies	MAIN LINE Panel Discussion: Employee Retention and Hiring
PANELISTS Levi Burton, Grain Millers; John Coffey, Ardent Mills; Marty Moran, Miller Milling FACILITY MANAGEMENT Practical Measures to Implement in Your Journey to Cybersecurity Brandon Bohle INTERSTATES PRODUCT PROTECTION Minimizing Fusarium and Mycotoxins in Cereal Grains	FACILITY MANAGEMENT Changes in Consumer Behavior: Lessons from COVID-19 and Thoughts on Food Insecurity Merzad Jamshidi CHAIRPERSON, IAOM MIDEAST & AFRICA REGION PRODUCT PROTECTION Recall Programs, Beyond the Basics Melanie J. Whitman, CCEP, CHA, CMQ/OE RQA, INC. PRODUCT QUALITY	Dr. Jim Howard PERFORMANCE RESOURCES, INC. FACILITY MANAGEMENT Safety's Continuing Evolution: How Science and Technology are Being Used to Control Exposure Corey Hopkins DEKRA PRODUCT PROTECTION A New Safer Way to Reduce Pathogens Darin Jensen PANHANDLE MILLING	Moderator: Jennifer Harnish, PHM Brands <u>PANELISTS</u> Heather Dumas, Ardent Mills; Mark Farmer, Grain Craft; Dr. Jim Howard, Performance Resource, Inc.; Brenda Thornton, ADM 2:15-3:15 p.m. Packaging Panel Discussion Moderator: Jason Watt, Kansas State University <u>PANELISTS</u> Rim Biltong, Haver & Boecker; Greg Chastain, Hood
Dr. Christina Cowger USDA-ARS PRODUCT QUALITY Building and Sustaining Technical Leadership in Your Quality and Laboratory Operations Mistelle Signor MENNEL MILLING TECHNICAL OPERATIONS Milling Benefits of Dry Scrubbing (Scouring) – Quantified Dillon Phillips BRATNEY COMPANIES	Frod Quality Control: Responsibility of the Laboratory and International Standards Dr. Hikmet Boyacioglu KPM ANALYTICS TECHNICAL OPERATIONS Cost Efficient Degermination Technology for High Fat Content Products using Soft Corn Daniel Garcia BÜHLER	PRODUCT QUALITY Importance of Mill-Lab Relationship SONIA SCALISE ARDENT MILLS TECHNICAL OPERATIONS CRONOS Rolls: Innovation – No Promises, Just Facts David Balaguer BALAGUER ROLLS	Packaging; Ilario Cordano, Cordano Packaging; Hans Dieter Flick, Mennel Milling; Yan Gagné, Premier Tech REGISTRATION Register now at iaom.og/annualmeeting/online-registration Full Conference By 4/2/22 After 4/2/22 IAOM Member \$550 \$625 Non-Member \$625 \$700 Single Day IAOM Member \$150 \$200 Non-Member \$200 \$250

125TH ANNIVERSARY CONFERENCE & EXPO





IAOM HQ UPDATE

Tricia Allen IAOM Director of Meetings & Exhibitions



IAOM HQ ACTIVITIES

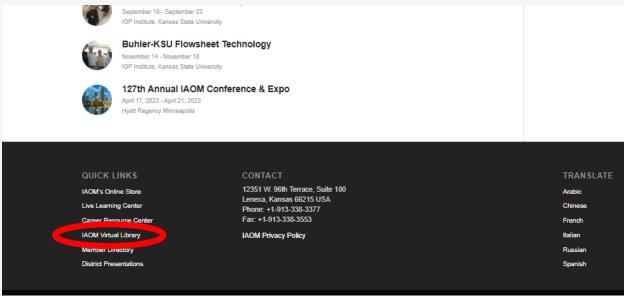


- Electrical Training Course March 15-17
 - Cowley College, Sumner Campus
 - All seats are full
- Committees had hybrid meetings in January
- Latin America Region Conference & Expo
- Preparations under way for IAOM Annual Conference & Expo in Richmond, Virginia
 - May 2-6

IAOM VIRTUAL LIBRARY



- All Technical Bulletins, dating back to 1923 now available online in searchable database
- Go to: https://iaom.imagesilo.com/Home/Login
 Or click on "IAOM Virtual Library" in Quick Links at iaom.org



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t the 2005 Flour Fortification Initiative (FFI) Leadership Forum in London, IAOM members Scott Montgomery, Cargill's vice president of operations dry milling/citrus, and Nicolas Tsikhlakis, chief operations officer and partner of Modern Flour Mills & Macaroni Factories Co., were chosen to serve on the FFI Executive Management Team, along with IAOM Executive Vice President Gary Anderson.

The Executive Management Team is comprised of nine members of the

activities and persuade governments, industry and civic organizations to adopt fortification practices. Leaders Group organizations have overlapping interests and activities in more than 70 countries around the world.

IAOM Global Strategies Committee Chairman Tim Burleigh, Colorado Global Resources, and IAOM member Dr. Jeff Gwirtz, JAG Services, Inc., are also actively involved in the work of FFI. Both serve in a staff capacity for the Training and Technical Support Group, which is chaired by IAOM's Anderson Thumbnails

