

The background features a light blue gradient with a large, semi-transparent geometric graphic. This graphic consists of a sphere positioned above a large triangle, which is itself part of a larger, more complex triangular structure that extends across the upper half of the slide.

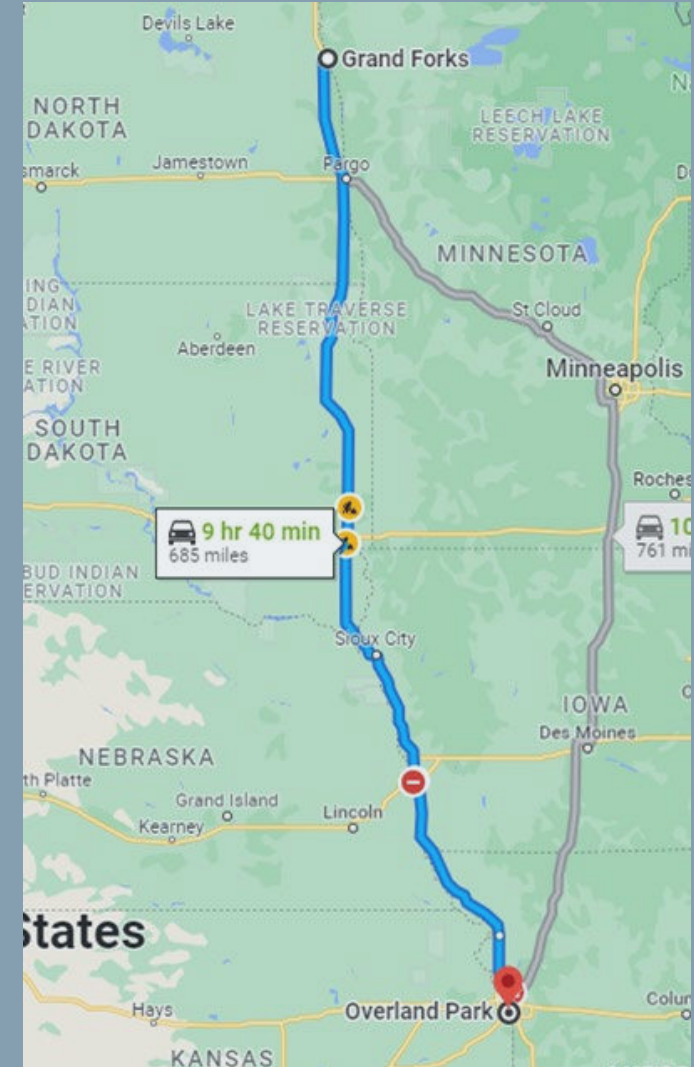
From Chaos to Clarity: The Impact of Flow Sheet Management


By: Reed Cody

IAOM Flour City District Summer Meeting

8/2/23

Missouri River Floods of 2011

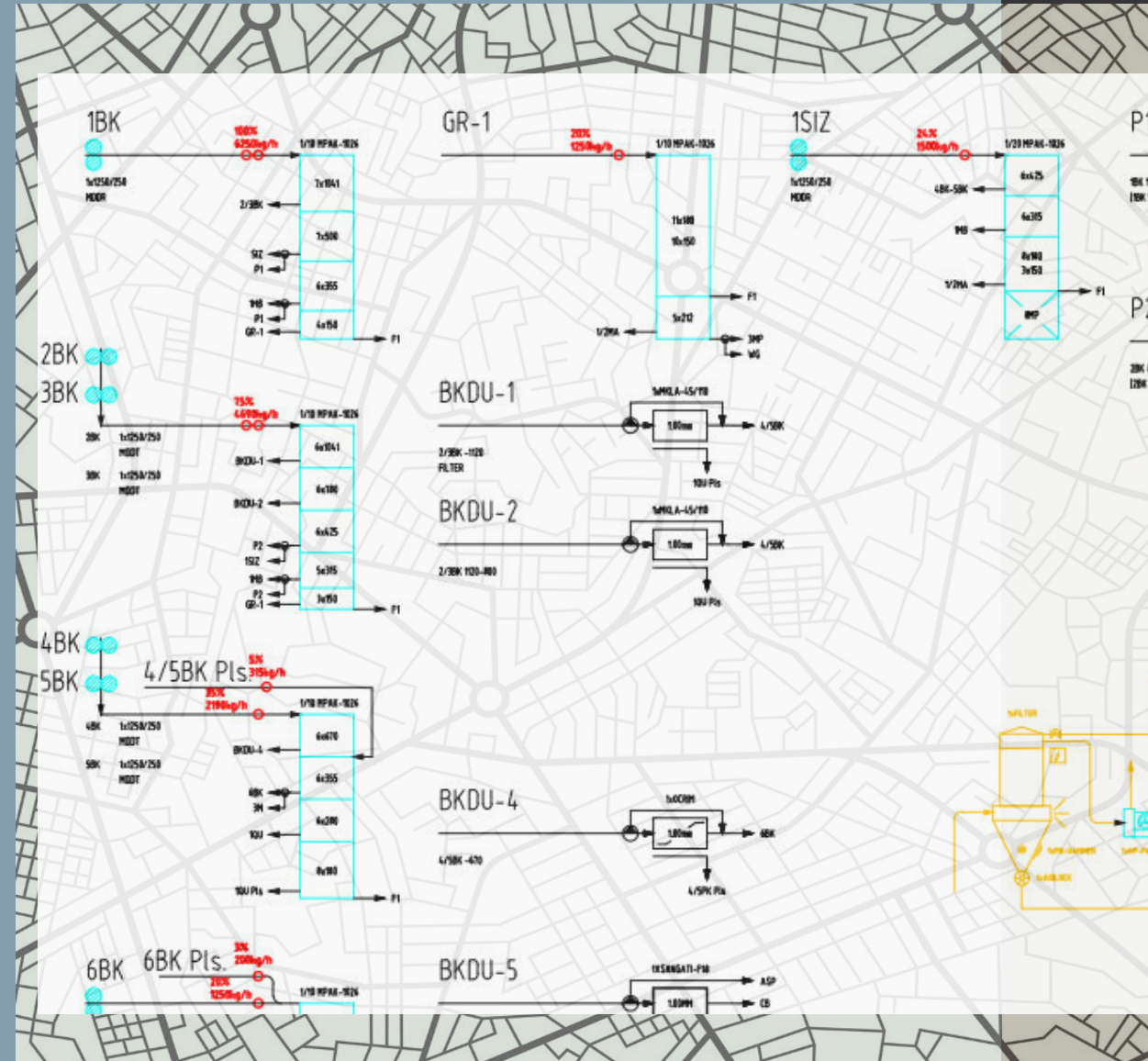


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- What if I didn't have that paper copy?
 - What if the map wasn't updated and accurate?

Flowsheets: The Roadmap of the Mill

FLWSHEETS MAKE OUR JOBS EASIER

- Decision Making
- Visualization of Process
- Communication
- Continuous Improvement



How Do We Make Sure Our Flowsheets Are Accurate?

GIVE PEOPLE THE INFORMATION THEY NEED TO SUCCEED

- Everyone working a sifter section should have a flow of that stack with them
- Communicate before, during, and after changes
 - What is being changed?
 - Why is it being changed?
 - What do you expect to be different?
- Train and communicate – especially with new employees

“Put knowledge
where people trip
over it.”

- *Carla O'Dell*

How Do We Make Sure Our Flowsheets Are Accurate?

PUT THE RIGHT SYSTEMS IN PLACE

- Spare screen inventory is critical to success
- One person on the field makes and audible, not eleven
- Verify screen sizes periodically
- Compare master flow sheet with sieve stack flows once/year
- *Document changes promptly*

“Don’t let the mill run you.”

- *Unknown Author*

What are your best practices?



Thank You!

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