

Fumigation Free

Miller Milling Company – Los Angeles

Key Activities We Focus on

- Mill Equipment Blitz
- Bug Count
- Loadout System Blitz
- Flour Storage Bin Conveyor Sanitation
- MSS Execution
- Crack/Crevice Spraying
- Emptying Flour Storage Bins
- Leak Repairs
- Equipment Upgrades
- Employee Buy-In/Accountability

Mill Equipment Blitz (2x/month)

Equipment List

- Rollstands – Pulleys/Motors
- Purifiers
- Dusters
- Splitters
- Line shafts/Tunnel shafts
- Centrifugal Sifters
- Leg Boots
- Flour Collection Conveyors
- Lift Shoes – Once Rollstand Sanitation is Complete.

Documentation

- Equipment List by Floor
- Employees Name
- Sign off by EE
- Sign off by Supervisor

Live Bug Count – Mature & Larvae

Calculating the count

- Add the bugs found in tailings across all loads.
- Divide by how many loads shipped.

(ex. 38bugs/33loads = bug count 1.15)

Actions to take

- Look for trends – loadout systems and bins
- Loadout system Blitz (conveyors, airlock hoppers & filter receivers)
- Flour storage conveyor bottom sanitation
- Check ingredients as possible source, especially if ingredients are added on loadout.

MSS - Review and Execution

- Are the frequencies sufficient?
- Are you cleaning areas that are not listed? Add to MSS
- Strategically assign MSS items. Know your employees' individual strengths and assign accordingly.
- Execute consistently

Leaks – Temporary & Permanent Repairs

- Identify and stop leaks
- Document all temporary repairs (Excel is a great tool for tracking this info)
- Plan to permanently repair leaks on mill down days

Crack/Crevice Spraying

- Coordinate this service with your pest control provider.
- Create a schedule that works for you.
- Prep the areas prior to the service for best results.

Emptying Flour Storage Bins

- Goal – Completely empty flour bins before they reach 14 days since last emptied to interrupt the life cycle of insects.
- Track and monitor the empty dates. Coordinate bin usage accordingly.

Equipment Upgrades

When its time to upgrade, look for companies that considered sanitation and hygiene during the development of their product.

Buhler & BCI offer self-cleaning conveyors that have proven to be great assets.

*This is not a paid ad

Employee Buy-In & Accountability

- An informed employee is a better employee. Make sure they know what they are doing and why they are doing it.
- Encourage employees and remind them how important their work is.
- Coaching – positive and corrective feedback.

Benefits of Being Fumigation Free

- Cost Savings \$\$\$
- Reduced down time
- Eliminate the stress of fumigation prep

Thank you !!!

